## PATENT SPECIFICATION



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## COMPLETE SPECIFICATION.

## Improvements in or relating to Couplings for Shafts or the like.

I, VINCENZO LANCIA, an Italian subject, Sole Proprietor of the firm Lancia & C., of 99, Via Monginevro, Turin, Italy, do hereby declare the nature of 5 this invention and in what manner the same is to be performed, to be particularly described and ascertained in and

by the following statement:

This invention relates to couplings for aligned elements (for example two shafts) which are to rotate together and in which a sleeve engages over the two abutting ends of the elements, either the sleeve or the elements being split. This sleeve is secured to the said elements by means of ribs and grooves provided on the inner surface of the sleeve and on the outer surface of the said elements.

The invention comprises a coupling 20 device of this kind in which one of the members (for example the two shafts) comprises ribs and grooves which all have a uniform cross-section, the other member (for example the split sleeve) 25 having grooves and ribs the cross-section of which is not uniform but which is varied so that there is play or clearance on a portion of the circumference of contact when the coupling is loose but none 30 when the coupling is tight.

In this way the coupling is assembled and dismantled with greater ease, whilst the grooves and ribs are in complete engagement and all surfaces are in con-35 tact when the coupling is tight.

A construction according to the invention is illustrated by way of example in the accompanying drawing, in which-

Figure 1 shows in side elevation two 40 shafts coupled together in accordance with this invention,

Figure 2 is an end view, and Figure 3 a cross-section, on a larger scale, on line 3—3 in Figure 1, of 45 coupling before it is fully tightened.

In the construction shown, the ends of

two shafts 1 and 11 to be coupled have equal longitudinal grooves between ribs 2 projecting to a small extent relatively to the diameter of the shafts.

In the construction illustrated, the ribs 2 are of trapezoidal cross-section, but they may also have a triangular or

The two shafts 1, 1 are coupled by 55 sleeve 3 on the shaft ends I, 11.

When the sleeve is fully tightened the play in the vicinity of the slot 4 between the inner grooves of the sleeve and the ribs of the shafts is done away with, so that the shafts 1 and 11 are gripped by the sleeve 3 on all points of their peri-The shafts are thus rigidly secured to each other in the direction of rotation, and are prevented from moving endwise by friction. Owing to the 90 springiness of the sleeve the original play or clearance is again available when

any other suitable cross-section.

slipping over them a sleeve 3 longitudinally split at 4, the inner surface of which has grooves fitting substantially the ribs 2 of the shafts I and 11. The inner grooves of the sleeve 3 fit exactly 60 the ribs of the two shafts in the zone which is farthest away from the slot 4, whilst in the neighbourhood of the said slot there is a play or clearance between the sleeve 3 and the two shafts before 65 the sleeve is fully tightened. This cicarance may originate at any point of the periphery and be uniform or varied. This clearance may be produced by giving a uniform cross-section to the 70 grooves and ribs of one of the members (for example the two shafts) and by giving a varied cross-section to the ribs and grooves of the other member (the sleeve). In any case one of the members 75 is pressed against the other, which in the case of a split sleeve 3, is effected by means of bolts 5 or the like mounted in tangential seats 6, 61 for tightening the

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the bolts 5 are loosened, so that  $_{
m the}$ coupling can be easily dismantled.

The same result can be obtained by using a non-springy or rigid sleeve and 5 splitting the ends of the shafts, so that they may be expanded for the purpose of gripping them against the inner surface of the sleeve.

Having now particularly described and 10 ascertained the nature of my said invention and in what manner the same is to be performed, I declare that what I claim is:-

1. A coupling device for coaxial 15 elements of the kind referred to, comprising a sleeve provided with inner ribs and grooves adapted to engage similar ribs and grooves on the said elements, characterised by the ribs and grooves of one of the members of the coupling (for 20 example the coaxial elements) having a uniform cross-section, and the ribs and grooves of the other member (for example the sleeve) having a varied cross-section so as to leave a clearance 25 when the coupling is loose and which is taken up when the coupling is fully tightened.
2. The coupling substantially as

described or substantially as illustrated 30

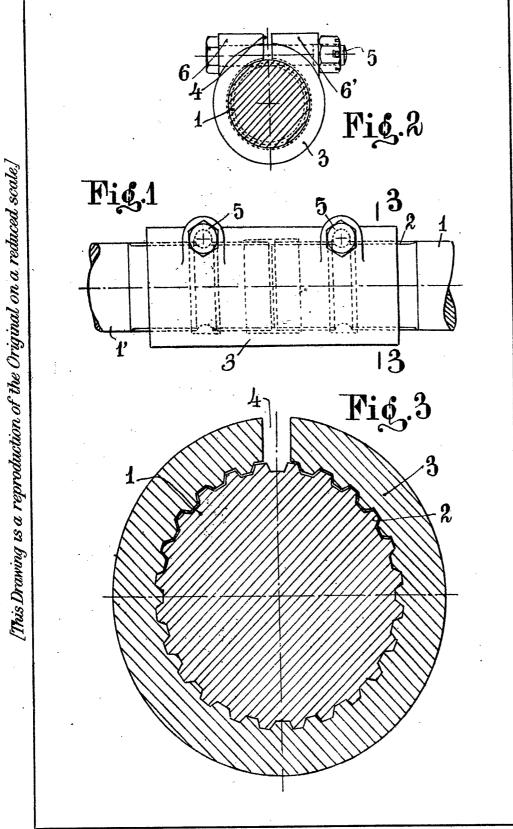
in the accompanying drawing.

Dated this 25th day of March, 1926.

VINCENZO LANCIA, Sole Proprietor of the Firm Lancia & C., Per Boult, Wade & Tennant, 111/112, Hatton Garden, London, E.C.1, Chartered Patent Agents.

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